

SPECIFICATIONS



KOMATSU®



The Forklift With Proven Ability.™

PNEUMATIC TIRE FORKLIFTS 4,000 – 6,500 LBS. CAPACITY | LPG AND DUAL FUEL TRUCK DATA

CENEDAL							
GENERAL			FG20T-16	FG25T-16	FG25HT-16	FG30HT-16	FG32HT-16
Power Type			LPG	LPG	LPG	LPG	LPG
Operation Type			Sit-Down	Sit-Down	Sit-Down	Sit-Down	Sit-Down
Capacity @ 24 in. (600 mm) load center*		lbs. (kg)	4,000 (1,810)	5,000 (2,267)	5,000 (2,267)	6,000 (2,722)	6,500 (2,948)
Load distance from center axle (2-stage)		in. (mm)	17.9 (455)	17.9 (455)	17.9 (455)	19.1 (485)	19.1 (485)
Wheelbase		in. (mm)	65 (1,650)	65 (1,650)	65 (1,650)	66.9 (1,700)	66.9 (1,700)
WEIGHT							1
Service weight (includes 2-stage std. mast	& forks)	lbs. (kg)	7,180 (3,255)	7,941 (3,605)	7,941 (3,605)	9,405 (4,270)	9,791 (4,445)
	Loaded	Front Ibs. (kg)	9,880 (4,480)	11,360 (5,155)	11,360 (5,155)	13,510 (6,130)	14,200 (6,440)
Axle Loading		Rear Ibs. (kg)	1,300 (590)	1,590 (720)	1,590 (720)	1,910 (865)	2,110 (965)
	Unloaded	Front Ibs. (kg)	3,270 (1,485)	3,110 (1,410)	3,110 (1,410)	3,600 (1,635)	3,480 (1,580)
		Rear lbs. (kg)	3,900 (1,770)	4,840 (2,195)	4,840 (2,195)	5,810 (2,635)	6,320 (2,865)
TIRE							
Tire type			Pneumatic	Pneumatic	Pneumatic	Pneumatic	Pneumatic
Tire size, front			7 - 12 - 12PR	7 - 12 - 12PR	7 - 12 - 12PR	28 x 9 - 15 - 12PR (I)	28 x 9 - 15 - 12PR (I)
Tire size, rear			6 - 9 - 10PR	6 - 9 - 10PR	6 - 9 - 10PR	6.5 - 10 - 10PR	6.5 - 10 - 10PR
Number of wheels, front / rear		x=driven	2x / 2	2x / 2	2x / 2	2x / 2	2x / 2
Tread (center of tires)	Front	in. (mm)	38 (966)	38 (966)	38 (966)	40.4 (1,025)	40.4 (1,025)
	Rear	in. (mm)	37.8 (960)	37.8 (960)	37.8 (960)	38 (965)	38 (965)
DIMENSIONS							
Tilting angle, 2-stage (FV) masts, forward /	backward	deg.	6 / 12	6 / 12	6 / 12	6 / 12	6 / 12
Tilting angle, 3-stage (TFV) masts, forward	/ backward	deg.	6 / 5	6/5	6 / 5	6 / 5	6/5
Mast height, lowered (2-stage std. mast)		in. (mm)	85.4 (2,170)	85.4 (2,170)	85.4 (2,170)	85 (2,160)	88.6 (2,250)
Mast height, extended (2-stage std. mast)†		in. (mm)	176 (4,470)	176 (4,470)	176 (4,470)	176 (4,470)	176 (4,470)
Maximum fork height (2-stage std. mast)**		in. (mm)	128 (3,250)	128 (3,250)	128 (3,250)	128 (3,250)	128 (3,250)
Free lift height (2-stage std. mast)		in. (mm)	5.5 (140)	5.5 (140)	5.5 (140)	5.5 (140)	5.5 (140)
Height overhead guard		in. (mm)	83.1 (2,110)	83.1 (2,110)	83.1 (2,110)	83.9 (2,130)	83.9 (2,130)
Length, with standard forks			141.5 (3,595)	144.5 (3,670)	144.5 (3,670)	148.8 (3,780)	150.6 (3,825)
Length to fork face (2-stage mast) in. (mm)		99.4 (2,525)	102.4 (2,600)	102.4 (2,600)	106.7 (2,710)	108.5 (2,755)	
Overall width, at drive tires (single)		in. (mm)	45.3 (1,150)	45.3 (1,150)	45.3 (1,150)	48.6 (1,235)	48.6 (1,235)
· · · ·			1.6 x 3.9 x 42	1.6 x 3.9 x 42	1.6 x 3.9 x 42	2 x 4.9 x 42	2 x 4.9 x 42
Forks, thickness x width x length		in. (mm)	(40 x 100 x 1,070)	(40 x 100 x 1,070)	(40 x 100 x 1,070)	(50 x 125 x 1,070)	(50 x 125 x 1,070)
Carriage width / ITA Class		in. (mm)	40.9 (1,040) / II	40.9 (1,040) / II	40.9 (1,040) / II	41 (1,041) / III	42.1 (1,070) / III
Ground clearance, under mast		in. (mm)	5.5 (140)	5.5 (140)	5.5 (140)	5.5 (140)	5.5 (140)
Ground clearance, center of wheelbase		in. (mm)	6.2 (158)	6.2 (158)	6.2 (158)	7.3 (186)	7.3 (186)
Right angle stacking aisle (2-stage mast)††		in. (mm)	104.1 (2,645)	106.1 (2,695)	106.1 (2,695)	112.4 (2,855)	114.4 (2,906)
Turning radius, outside		in. (mm)	86.2 (2,190)	88.2 (2,240)	88.2 (2,240)	93.3 (2,370)	95.3 (2,420)
PERFORMANCE						I	
Travel speed, forward, loaded / unloaded		mph (km/h)	11.2 (18) / 11.8 (19)	11.2 (18) / 11.8 (19)	11.2 (18) / 11.8 (19)	11.5 (18.5) / 12.1 (19.5)	10.9 (17.5) / 11.5 (18.5)
Lifting speed, loaded / unloaded (2-stage m	last)	fpm (mm/s)	120 (610) / 124 (630)	120 (610) / 124 (630)	120 (610) / 124 (630)	104 (530) / 124 (630)	104 (530) / 114 (580)
Lowering speed, loaded / unloaded (2-stage	e mast)	fpm (mm/s)	98 (500) / 98 (500)	98 (500) / 98 (500)	98 (500) / 98 (500)	98 (500) / 98 (500)	98 (500) / 98 (500)
Maximum drawbar pull, loaded		lbs. (kN)	3,960 (17.6)	3,960 (17.6)	4,720 (21)	4,630 (20.6)	4,630 (20.6)
Maximum gradability		%	32	27	34	27	25
Service brake, operation / control			Foot / Hydraulic	Foot / Hydraulic	Foot / Hydraulic	Foot / Hydraulic	Foot / Hydraulic
Parking brake, operation / control			Hand / Mechanical	Hand / Mechanical	Hand / Mechanical	Hand / Mechanical	Hand / Mechanical
Steering, type			FHPS	FHPS	FHPS	FHPS	FHPS
DRIVE							
Engine Manufacturer / Engine model			Nissan / K21	Nissan / K21	Nissan / K25	Nissan / K25	Nissan / K25
Rated output (SAE Gross) HP (kW) @ rpm		56 (41) @ 2,700	56 (41) @ 2,700	60 (44) @ 2,700	60 (44) @ 2,700	60 (44) @ 2,700	
Maximum torque (SAE Gross) lb ft. (Nm) @ rpm		119 (160) @ 1,600	119 (160) @ 1,600	142 (193) @ 1,600	142 (193) @ 1,600	142 (193) @ 1,600	
No. of cylinders / displacement cu. in. (cm ³)		4 / 126 (2,065)	4 / 126 (2,065)	4 / 152 (2,488)	4 / 152 (2,488)	4 / 152 (2,488)	
Fuel tank capacity U.S. gallons (liters)		15.3 (58)	15.3 (58)	15.3 (58)	15.3 (58)	15.3 (58)	
OTHER							
Relief pressure, maximum		psi (bar)	2,650 (181)	2,650 (181)	2,650 (181)	2,650 (181)	2,650 (181)
Transmission		Powershift	Powershift	Powershift	Powershift	Powershift	
Sound level, at operator ears dB		82	82	83	83	83	
		35	52	52			

NOTE: Most values shown in this publication are rounded. Therefore, direct conversion between metric and English or Imperial may be slightly different from those shown. The performance of machines is affected by the condition of the truck and how it is equipped, as well as the nature and condition of the operating area. If these specifications are critical or if your needs exceed the specifications shown here, discuss the proposed application with your authorized dealer.

*Optional masts, attachments, longer load dimensions, and higher lifting heights may result in downrating of the capacity. Contact your authorized dealer. **Other mast heights available. See MAST DATA chart for other standard mast heights. Contact your authorized dealer. †Includes 48-inch (1,220 mm) high load backrest. Contact your authorized dealer.

††Add load distance and clearance. Contact your authorized dealer.

ENGINE - LPG / DUAL FUEL

K21 (2.1 liter) or K25 (2.5 liter) LPG/Dual-Fuel, 4-cylinder, in-line engines with Engine Concentrated Control Systems (ECCS) exceed EPA emissions standards. These low-RPM, high-torque industrial engines offer reduced maintenance requirements, exceptional emissions controls, fast acceleration, high performance, reliable durability and enhanced serviceability through engineering excellence.

- There are two engine fuel choices: LPG single-port (throttle body) fuel injection or a dual-fuel system with easy switching at the flip of a switch. All engines are equipped with 3-way catalytic converters and closed-loop exhaust systems.
- All engines utilize an ECCS that continuously monitors data from the fuel pressure, accelerator throttle position, mass airflow sensor, and heated oxygen sensor – for improved fuel economy, smooth operation, reliable starting in cold weather, and high performance throughout the operating range. An electronic throttle governor protects the engine against over-rev damage.
- Crankshaft and camshaft position sensors provide information to the ECCS for optimum ignition and fuel injection timing. Each cylinder has an individual ignition coil for precise control and reliability.
- An engine coolant temperature sensor and controller protects the engine against damage due to high engine temperature by automatically limiting engine speed during high-temperature operation. If the engine coolant temperature exceeds safe operation temperature, the engine will be shut down. An illuminated indicator on the instrument console indicates high-temperature operation, and gives the operator warning of engine shutdown.
- The aluminum alloy cylinder head has large intake and exhaust valves and a semi-hemispherical combustion chamber for efficient fuel consumption.
- The engine block is designed with five main bearings. All main and rod bearings are micro-grooved to improve lubrication and reduce wear.

FUEL SYSTEM

 $\ensuremath{\mathsf{LPG}}$ or Dual-Fuel systems are available. The gasoline fuel tank is integral to the truck frame.

- In-tank mounted gasoline fuel delivery pump, fuel-level sensing unit, pressure regulator and filter are standard.
- LPG fuel system uses single-point, throttle body fuel injection. A removable 33 lb. or 43 lb. fuel tank is available with stationary, fold-back or swing-out-and-down tank mountings.

COOLING SYSTEM

The high-capacity aluminum radiator is designed with an efficient thermal transfer fin and integral oil cooler for the transmission torque converter.

- System design allows easy access to the reservoir for checking the coolant level.
- High-volume cooling fan uses flexible plastic blades and shroud for maximum air volume and noise reduction.

ELECTRICAL SYSTEM

Standard instrument package and operator conveniences:

12-volt electrical system

- 50A alternator with built-in IC regulator
- Key-lock, anti-restart ignition switch
- High-torque, low-amp starter motor with planetary gear reduction
 Waterproof electrical connectors
- Vaterproof electrical connectors
- Electric fuel gauge, water temperature gauge, LCD hour meter
- Indicator lights for Neutral/Return to Neutral, Low Oil Pressure, Low Battery/Alternator Output, Check Engine Warning, Hydraulic Lock (Operator Presence), and ECCS Status Code
- ECCS Service Support Tool connector for rapid system diagnostics

EZLIFT™ HYDRAULIC SYSTEM

The EZlift Hydraulic System features a tandem pump assembly with separate pumps for load handling and steering. This enables faster lifting at engine idle speed for greater fuel economy and performance levels.

- Large hydraulic fluid reservoir integral to the truck frame reduces heat buildup in the system.
- Load sensing valve in the hydraulic circuit reduces the flow of oil to the power steering system when steering wheel is idle.
 EZlift Hydraulic System is fully filtered and features a powerful and
- EZlift Hydraulic System is fully filtered and features a powerful and efficient direct drive gear pump.

FRAME

An all-welded assembly with heavy-gauge steel and integral hydraulic and fuel tanks provide exceptional durability.

- Welded front cross-member and bolted drive axle increase frame rigidity.
- Loads are transferred directly from the mast to the drive axle and onto the floor without being transmitted through the frame, reducing frame stress.
- Wide, open step area, with non-slip surface facilitates easy operator entry and exit.

DRIVE AXLE

A heavy-duty, cast steel drive axle housing supports the load and chassis without placing a load on the free-floating axle shafts. A flange is mounted to the truck frame to improve load distribution and reduce frame flexing.

TRANSMISSION

Komatsu Torqflow single-speed, powershift transmission is specifically designed for industrial applications.

- Column-mounted electrical shift lever gives the operator easy directional control without removing a hand from the steering wheel.
- Optimized stall ratio for torque converter provides high torque without sacrificing travel speed.
- A modulating control valve absorbs initial pressure spikes during initial engagement and directional change. This improves shifting capabilities and prolongs the life of the entire drive train.
- Transmission oil is double-filtered by a 125-micron mesh on pickup, and a 35-micron cartridge on the return line.
- Transmission oil cooler is integral with the radiator.Inching control and auxiliary brake pedal combination allows the
- Inching control and dustiliary brake pedal combination allows the operator precise truck positioning with positive control.

BRAKES

Hydraulic brakes are self-energizing and self-adjusting.

- Brake fluid reservoir is located under the console cover for fast, easy inspection and maintenance.
- High-friction brake shoes are free of asbestos.
- Heavy-duty brake backing plate and thick brake drum provide reliable braking action and reduced heat.
- Mechanical parking brake has two-stage latching mechanism for positive engagement.

STEER AXLE

- Fully Hydrostatic Power Steering is standard.
- Independent power steering pump separates steering function from main hydraulics for smoother, more reliable action.
- Heavy-duty fabricated steer axle has double-acting, double-ended power steering cylinder and no drag links or tie rods.
- Steering stops are machined into the steering cylinder to reduce stress impact on steering linkages.
- Grease fittings on all linkages are accessible without lifting the truck.

MAST, CARRIAGE, LBR AND FORKS

High-visibility EZview mast assembly has a 6-roller carriage that is available in two-, three-, and four-stage Free Lift, Free View designs.

- Sealed bearings require no maintenance.
- Angle-mounted bearings and a shaped rail flange prevent excessive wear and friction, while maintaining correct side thrust clearance.
- ITA Class II or Class III carriages accept a variety of fork sizes and common load-handling attachments.
- 48-inch-high load backrest is standard for increased load control and operator protection.
- Single or double auxiliary hydraulic-function internal hose routing is available.

OPERATOR COMPARTMENT

A unique Komfort Zone suspension compartment isolates the operator from the floor surface and from engine vibrations, for greater operator comfort and productivity.

- Orthopedically-designed Komfort seat has built-in lumbar support, retractable seat balt, lateral, restraint system, and
- support, retractable seat belt, lateral restraint system, and fore and aft adjustment.Hydraulic control levers are positioned for optimum access and
- ease of use. International symbols on the contoured grips indicate the function. • Tilting steering console has small-diameter steering wheel and
- electronic instrumentation. Tilt is infinitely adjustable, with extended room between the engine cover and console.
- Wide-open floorboard has suspended brake and inching pedals with ribbed rubber pads for comfort and safety. Integral accelerator mechanism has a transfer roller for smooth operation.
- Full-width rubber floor mat provides a large, non-slip surface and reduces noise, vibration and heat in the Komfort Zone.
- Large, open steps with a traction surface and a large handgrip provide easy entry and exit for the operator.
- Standard headlight/turn indicator control lever is mounted on the steering column for easy use.
- Full-width overhead guard provides excellent visibility for high stacking and meets or exceeds ITSDF requirements.

SERVICEABILITY

The engine and transmission can be easily accessed for daily inspection without the use of any tools.

- Single-piece, all-steel engine cover and seat support is fully insulated to reduce noise and heat transfer to the Komfort Zone.
- Engine cover has gas-filled cylinder with an automatic locking device to assist in opening and to prevent the cover from unexpectedly closing.
- Easy-access, easy-operation engine cover latch is recessed to prevent interference when entering and exiting the operator compartment.
- Engine cover is shaped for easy access into the engine area for maintenance and service.

COMPLIANCE, APPROVALS AND ENVIRONMENTAL CONCERNS

Designed for maximum recycling at end of life, with special attention to materials and construction. Counterweight designed for breakup during recycling process. Transmission case is recyclable aluminum.

Komatsu forklifts meet or exceed American National Standard Institute, ITSDF B56.1-Part III Safety Standards for Powered Industrial Trucks.

Classified by Underwriters Laboratories, Inc. for fire hazard only. Contact your dealer for application-specific requirements.

Meets or exceeds EPA emissions standards 40 CFR.

STANDARD EQUIPMENT

- New low profile dash display Fuel Gauge, Water Temperature Gauge and Hour Meter
- Indicator lights Neutral/Return to Neutral, Low Oil Pressure, Low Battery/Alternator, Hydraulic Lock (Operator Presence), Check Engine Warning, Maintenance Error Code
 - Drawbar Pin in Counterweight
 - Electronic Ignition, Anti-Restart Ignition Switch
 - Fully Hydrostatic Power Steering
 - Long-Life Headlights (OHG Mounted)
 - LED Tail/Stop/Rear Turn Lights
 - High-Mount Air Intake
 - Horn with Actuator on Center of Steering Wheel

Parking Brake with Double-Action Release

Transmission Torque Converter Oil Cooler

Three-Piece Overhead Guard

Tilting Steering Column

Suspended-Mount Pedals

Engine Protection System

OPTIONAL EQUIPMENT

Spinner Knob Steering Wheel

Sideshifter – Integral or Hang-On

4-Way Valve and Internal Hosing

Contact your authorized dealer for other options.

Tilt Cylinder Boots

Dual-Fuel System

Special Tires

Fire Extinguisher

Attachments

Cotton-Core Radiator

Optional Fork Lengths

Full Suspension Seat

ITA Class II or Class III Forks

• ITA Class II or Class III Fork Carriage

• Overhead Guard Mounted Headlights

• Warning Lights & Audible Travel Alarms

Load Backrest

Komfort Seat and Operator Restraint System with Lap Belt
 Three-Function Hydraulic Control Valve

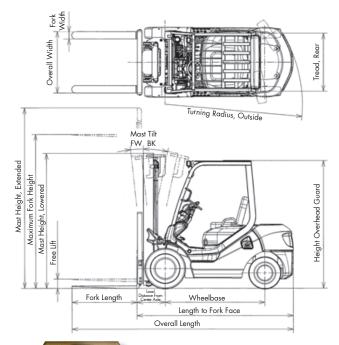
Large, Open Floor Space with Operator Compartment

Spacious Step Area, Large Entry Handgrip and Wide-Open

Floor Space allows easy entry/exit to the Komfort Zone

Critical Wiring Harness Connectors are Waterproof

Contoured, Easy-to-Grip, Hydraulic Control Lever Knobs





KOMATSU Proven Ability

Komatsu has the ability to eclipse the competition by taking the complicated and making it simple. We strive to provide innovative solutions using the technologies of tomorrow — today.

SPECIAL FEATURES

- » EPA compliant K21 and K25 industrial engine with high torque at low RPMs for power and fuel efficiency
- » Komfort Zone™ dual floating structure uses drive-train cushion mounts and suspension compartment mounts to isolate the operator from engine and floor vibration
- » EZlifi™ Hydraulic System with tandem pump provides fast and controllable lifting speed at low engine RPM
- » New full floating transmission with high-capacity oil cooler for the torque converter, aluminum alloy transmission case for better heat dissipation, and highly reliable, dust-resistant, double-sealed universal joint design
- » Self-adjusting brakes with thicker drums improve heat resistance in severe duty applications
- » Improved steer axle with integral double-acting, double-ended cylinder, high-capacity king-pin needle bearings, and heavy-duty seals
- » New EZview mast with improved visibility window, combined with low profile dash display, offers the operator an unrestricted view to the fork tips and surrounding area
- » KOPS (Komatsu Operator Presence System) Plus locks out lift, lower, tilt and travel functions when the operator leaves the seat for longer than three seconds

in. (mm)	in. (mm)	in. (mm)	in. (mm)					
		FG20/25						
2-STAGE FREE VIEW (FV)								
106 (2,690)	74.5 (1,890)	154 (3,910)	5.5 (140)					
116 (2,945)	79.5 (2,020)	164 (4,165)	5.5 (140)					
128 (3,250)	85.5 (2,170)	176 (4,470)	5.5 (140)					
146 (3,705)	94.5 (2,400)	194 (4,925)	5.5 (140)					
158 (4,010)	100.5 (2,550)	206 (5,230)	5.5 (140)					
	L FREE VIEW (3.3 (140)					
106 (2,690)	74.5 (1,890)	154 (3,910)	26.5 (670)					
116 (2,945)	79.5 (2,020)	164 (4,165)	31.5 (800)					
128 (3,250)	85.5 (2,170)	176 (4,470)	37.5 (950)					
	L FREE VIEW (37.3 (330)					
	-		25.5 (645)					
152.5 (3,870)	73.5 (1,865) 79.5 (2,020)	200.5 (5,090)	25.5 (645)					
170.5 (4,330) 188.5 (4,785)		218.5 (5,550)	31.5 (800)					
		236.5 (6,010)	37.5 (950)					
198.5 (5,040) 216.5 (5,500)	89.5 (2,275) 97.5 (2,475)	246.5 (6,260) 264.5 (6,720)	41.5 (1,055) 49.5 (1,255)					
235.5 (5,980)								
200.0 (0,900)	106.5 (2,705)	283.5 (7,200)	58.5 (1,485)					
EZview [®] FG28/30								
2-STAGE FRE	E VIEW (FV)							
106 (2,690)	74.5 (1,890)	154 (3,910)	5.5 (140)					
118 (2,995)	80.5 (2,045)	166 (4,215)	5.5 (140)					
128 (3,250)	85.5 (2,170)	176 (4,470)	5.5 (140)					
146 (3,705)	94.5 (2,400)	194 (4,925)	5.5 (140)					
158 (4,010)	100.5 (2,550)	206 (5,230)	5.5 (140)					
2-STAGE FULL FREE VIEW (FFV)								
106.5 (2,690)	75.5 (1,915)	154 (3,910)	26.5 (670)					
116.5 (2,945)	80.5 (2,045)	164.5 (4,180)	32.5 (825)					
128.5 (3,260)	86.5 (2,195)	176.5 (4,480)	38.5 (975)					
3-STAGE FUL	L FREE VIEW (TFV)							
150.5 (3,820)	74.5 (1,890)	198.5 (5,040)	26.5 (670)					
168.5 (4,280)	80.5 (2,045)	216.5 (5,500)	32.5 (825)					
183.5 (4,660)	85.5 (2,170)	231.5 (5,880)	37.5 (950)					
190.5 (4,835)	88.5 (2,250)	238.5 (6,055)	40.5 (1,025)					
211.5 (5,370)	97.5 (2,475)	259.5 (6,590)	49.5 (1,255)					
230.5 (5,855)	106.5 (2,705)	278.5 (7,070)	58.5 (1,485)					
	EZview	[®] FG32						
2-STAGE FRE								
		154 (2.010)	E.E. (140)					
106 (2,690)	77.5 (1,970)	154 (3,910)	5.5 (140)					
114 (2,895)	81.5 (2,070)	162 (4,115)	5.5 (140)					
128 (3,250)	88.5 (2,250)	176 (4,470)	5.5 (140)					
146 (3,705)	97.5 (2,475)	194 (4,925)	5.5 (140)					
158 (4,010)	103.5 (2,630)	206 (5,230)	5.5 (140)					
	L FREE VIEW (
150.5 (3,820)	76.5 (1,945)	198.5 (5,040)	28.5 (725)					
162.5 (4,125)	80.5 (2,045)	210.5 (5,345)	32.5 (825)					
183.5 (4,660)	87.5 (2,225)	231.5 (5,880)	39.5 (1,000)					

Mast Height

Extended

Free Lift

Lowered

230.5 (5,855) 110.5 (2,805) 278.5 (7,070) 62.5 (1,585) NOTE: Specifications for 4-Stage Full Free View (QFV) Masts are not indicated. Please consult your authorized dealer for information and availability.

91.5 (2,325)

103.5 (2,630)

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189.5 (4,810)

217.5 (5,525)

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Maximum

Fork Height

AD04(2.5M)CCi

237.5 (6,030)

265.5 (6,740)

43.5 (1,105)

55.5 (1,410)

4/13 (EV-1)

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